

241 NITROSOFT FILLER

Technical Data Sheet No 516



One component alkyd resin modified nitrocellulose based putty

Suitable for filling and refinishing small imperfections.

Easy to sand either dry or with water

VOC compliant with the regulations

General Technical Description



Apply with the spatula 1K system - No mixing required



Non force dry 30-60 min / 20°C (68°F)



IR drying 5-8 min distance: 60 - 70cm

Surface

On old sanded paintwork

Suitable for filling and refinishing small imperfections

Over polyester knife putties, nitrocellulose or acrylic primers as well

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST **DEGREASER**

Make sure the surface is first wiped dry and then air dried.



Make sure you always use appropriate face protection and good ventilation

Product Application: Apply in thin layers over sanded areas only



Apply with the spatula

5-10min /20°C (68°F)

Non force dry

P 240 - P 400

Gives a smooth, non porous surface



P 600 - P 1000 Easily sanded with water



Store in a cool place



Always wear protective equipment



Short wave 5 – 8 min Lamp distance: < 70cm

30-60min /20°C (68°F)



Follow the application instructions mentioned in this TDS

Flash Point: 31°C/88°F

Specific Gravity: 1.38g/cm³

Solid Content (No thinner): 62% Weight

VOC (2004/42/EC)

This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 540 g/L. The VOC content in the ready for use form of this product is 400 g/L. 2004/42/IIB(b)(540)400

Theoretical Coverage:

Cleaning of equipment: Clean after final use with 767 **ECO-THINN NITRO THINNER**

Remarks:

- Do not apply over bare metal
- Do not apply at temperatures below $+5^{\circ}C$ (41°F)
- It can be used by countries that do not adopt the VOC legislation as well.

Storage shelf life:

- Store in a cool place +5°C
- +25°C (41°F 77°F) and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers.

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